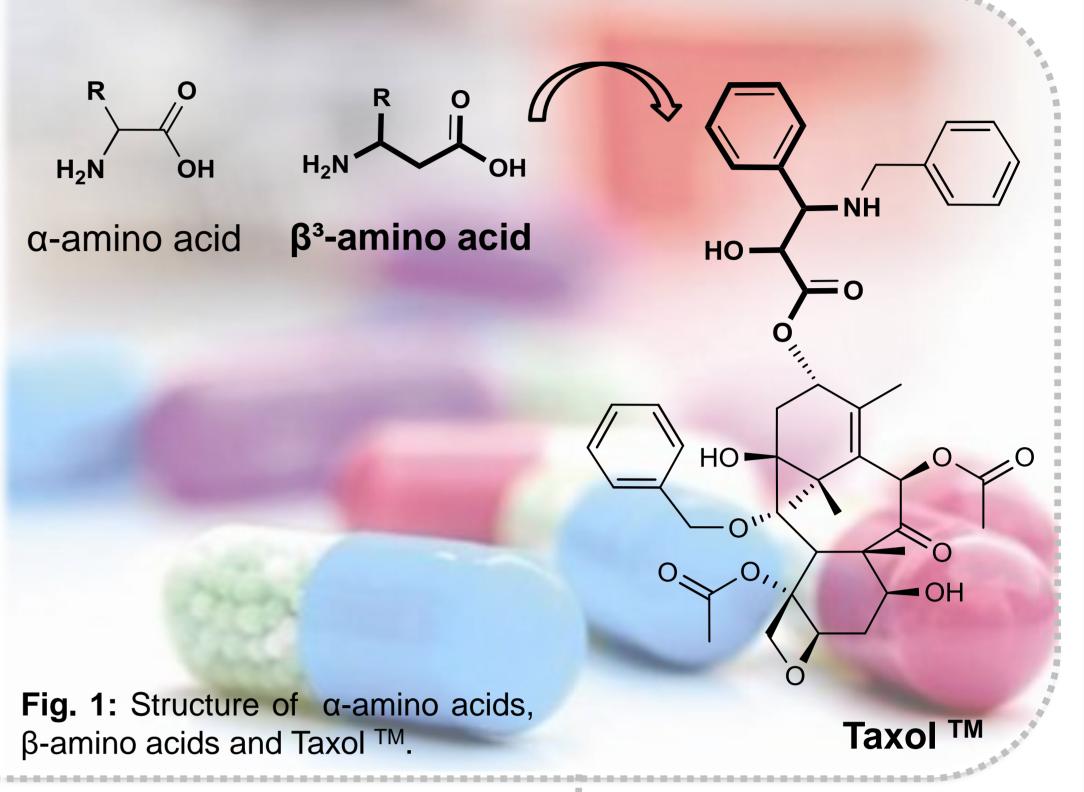


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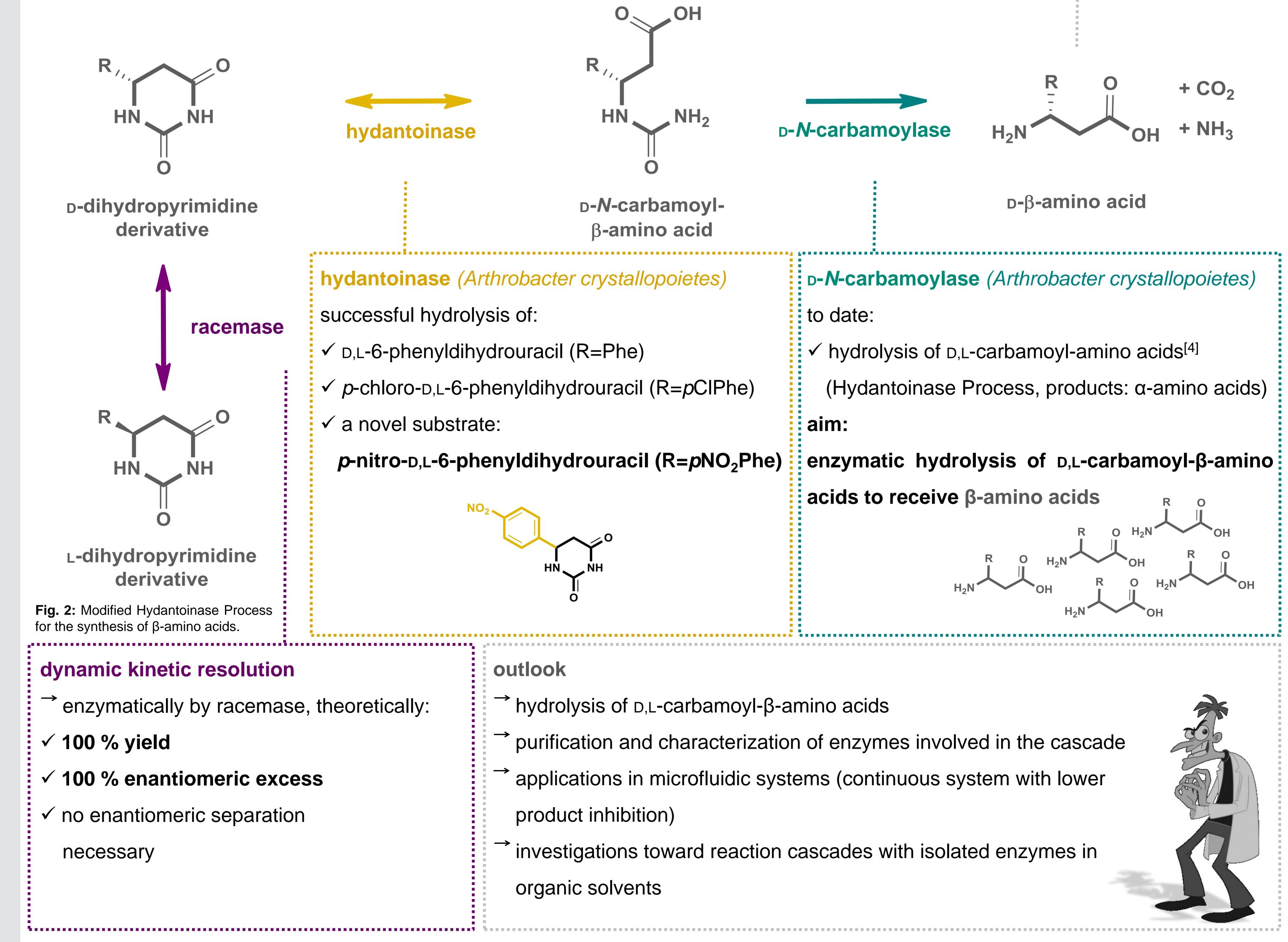
Synthesis of β-amino acids using a modified Hydantoinase Process as an enzymatic reaction cascade

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The use of β -amino acids is of increasing importance in the pharmaceutical industry. They serve for instance as building blocks for β -peptides, which form very stable secondary structures and are therefore promising molecules for the application as peptidomimetics.^[1] Due to their specific structure, β -amino acids are also found as constituents of biologically active secondary metabolites like the antitumor drug Taxol TM, which contains a modified β -phenylalanine moiety (Fig. 1).^[2] Since the **Hydantoinase Process** for the synthesis of optically pure D- α -amino acids from hydantoin derivatives is well-established in industry, a modified Hydantoinase **Process** for the synthesis of β -amino acids has been proposed (Fig. 2).^[3]



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